



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

D350-600-249
Job Sheet 191466



Part No: D350-600-249

Job Qty: 2 pcs

Part Name: Spacepod™ Fwd Opening Upgrade Hardware Only



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 3/1/19

Job Tracking No:

Due Date: 3/1/19

Created By: Marie Lajeunesse

Type: SOLD

Description: Owen 13898

Note: D350-600 rev.E IPP Rev:A new issue 07.01.31 EC IPP Rev:B 11.02.07 added missing AN960JD8 washer DD
verf:JLM IPP REV:A 11.04.27 added 1 D3554-7 DD verf:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Lead Time	Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier			
110	Packaging 1 - Pick Kit	2 pcs	3/11/19		0.00	0.00	Packaging 1 - 1			MAR 12 2019
							Packaging 1 - 2			
							Packaging 1 - 3			MAR 15 2019
							Packaging 1 - 4			
							Packaging 1 - 5			
							Packaging 1 - 6			
							Packaging 1 - 7			
							Packaging 1 - 8			
							Packaging 1 - 9			
							Packaging 1 - 10			
							Packaging 1 - 11			
							Packaging 1 - 12			
							Packaging 1 - 13			
							Packaging 1 - 14			
							Packaging 1 - 15			
							Packaging 1 - 16			
							Packaging 1 - 17			
							Packaging 1 - 18			
							Packaging 1 - 19			
							Packaging 1 - 20			
							Packaging 1 - 21			
							Packaging 1 - 22			
							Packaging 1 - 23			
							Packaging 1 - 24			
							Packaging 1 - 25			
							Packaging 1 - 26			
							Packaging 1 - 27			
							Packaging 1 - 28			
							Packaging 1 - 29			
							Packaging 1 - 30			



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Container No: S163154



Part: D350-600-249

Job No: 191466

Serial No/Batch: S163154

Revision: E

Inspector:

Exp Date:

Instructions: TC STC SH93-88 Issue 6, FAA-STD SR000981

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					Packaging 1 - 31	
					Packaging 1 - 32	
					Packaging 1 - 33	
					Packaging 1 - 34	
					Packaging 1 - 35	
120 QC 4	2 pcs	3/11/19	0.00 0.00		QC 4 - 26	
					QC 4 - 28	
					QC 4 - 42	
					QC 4 - 58	
					QC 4 - 6	
					QC 4 - 69	
					QC 4 - 9	
					QC 4 - 46	
125 DC - 1 - B4B	2 pcs	3/11/19	0.00 0.00		DC - 1 - B4B	DAS 46 MAR 17 2019 9-89
					DC - 2 - B4B	
130 Packaging 3-1 - Stock - B4B	2 pcs	3/11/19	0.00 0.00		Packaging 3 - 1 - B4B	DAS 46 MAR 17 2019 9-89
					Packaging 3 - 2 - B4B	
					Packaging 3 - 3 - B4B	
					Packaging 3 - 4 - B4B	
					Packaging 3 - 5 - B4B	
					Packaging 3 - 6 - B4B	
					Packaging 3 - 7 - B4B	
					Packaging 3 - 8 - B4B	
					Packaging 3 - 9 - B4B	
					Packaging 3 - 10 - B4B	
					Packaging 3 - 11 - B4B	
					Packaging 3 - 12 - B4B	
					Packaging 3 - 13 - B4B	
					Packaging 3 - 14 - B4B	
					Packaging 3 - 15 - B4B	
					Packaging 3 - 16 - B4B	
					Packaging 3 - 17 - B4B	
					Packaging 3 - 18 - B4B	
					Packaging 3 - 19 - B4B	
					Packaging 3 - 20 - B4B	
					Packaging 3 - 21 - B4B	
					Packaging 3 - 22 - B4B	
					Packaging 3 - 23 - B4B	
					Packaging 3 - 24 - B4B	
					Packaging 3 - 25 - B4B	
					Packaging 3 - 26 - B4B	
					Packaging 3 - 27 - B4B	
					Packaging 3 - 28 - B4B	
					Packaging 3 - 29 - B4B	
					Packaging 3 - 30 - B4B	
					Packaging 3 - 31 - B4B	
					Packaging 3 - 32 - B4B	
					Packaging 3 - 33 - B4B	
					Packaging 3 - 34 - B4B	
					Packaging 3 - 35 - B4B	
140 QC 21 - FG	2 pcs	3/11/19	0.00 0.00		QC 21 - FG - 21	
					QC 21 - FG - 70	DAS 21 19-01-75 9-89
					QC 21 - SA - 53	

Part Op 110 - Packaging

Descriptions: 120 - (QC4- 100% Inspect kits for completeness)

125 - (Document Control) Photocopy bluefile & type labels per PPP 350-600-249 CHG002

130 - Identify and pack for shipping as per PPP D350-600-249 Location: _____ PPP Rev: _____

140 - (QC21- Final Inspection - Work Order Release)

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
A3235-020-935	Washer, Countersunk	2 Ea (1 ea)	110-Packaging 1 - Pick Kit	FM134320-25
AN5-5A	Bolt	2 Ea (1 ea)	110-Packaging 1 - Pick Kit	FM133363
AN526C832R10	Screw	20 Ea (10 ea)	110-Packaging 1 - Pick Kit	5006312
AN526C832R14	Screw	12 Ea (6 ea)	110-Packaging 1 - Pick Kit	FM133932
AN526C832R24	Screw	8 Ea (4 ea)	110-Packaging 1 - Pick Kit	9124255
D2228	Backing Plate	4 pcs (2 ea)	110-Packaging 1 - Pick Kit	9105984
D2237	Striker Plate	2 pcs (1 ea)	110-Packaging 1 - Pick Kit	5114708
D2464	Neoprene Seal (\$Per Foot)	6 ft (3 ea)	110-Packaging 1 - Pick Kit	9121946
D3015-3	Locknut	4 pcs (2 ea)	110-Packaging 1 - Pick Kit	5131174
D3538-1	Hinge Bracket	4 pcs (2 ea)	110-Packaging 1 - Pick Kit	9122104
D3547-1	Bracket	2 pcs (1 ea)	110-Packaging 1 - Pick Kit	9106211
D3550-1	Strut	2 pcs (1 ea)	110-Packaging 1 - Pick Kit	9159515
D3552-7	Door Prop	2 pcs (1 ea)	110-Packaging 1 - Pick Kit	5040605X1 5107872X1
D3554-7	Ball Stud	4 pcs (2 ea)	110-Packaging 1 - Pick Kit	9162143X1 5163445X3
D3557-1	Bracket	2 pcs (1 ea)	110-Packaging 1 - Pick Kit	9126308
D5127-1	Shim, Large	4 pcs (2 ea)	110-Packaging 1 - Pick Kit	9128839X1 5160864X3
D5127-3	Shim, Small	4 pcs (2 ea)	110-Packaging 1 - Pick Kit	9128941X1 5160862X3
MS20426AD4-5	Rivet	4 Ea (2 ea)	110-Packaging 1 - Pick Kit	5083538
MS21042L08	Nut	44 Ea (22 ea)	110-Packaging 1 - Pick Kit	5134219
MS21042L3	Nut	4 Ea (2 ea)	110-Packaging 1 - Pick Kit	5130347
MS21042L5	Nut	2 Ea (1 ea)	110-Packaging 1 - Pick Kit	5149145
MS24694-S69	Screw	2 Ea (1 ea)	110-Packaging 1 - Pick Kit	912492
MS27039-08-11	Screw	4 Ea (2 ea)	110-Packaging 1 - Pick Kit	FM138336-10
MS27039-1-25	Screw	2 Ea (1 ea)	110-Packaging 1 - Pick Kit	FM127432
NAS1149D0332J	Washer	2 Ea (1 ea)	110-Packaging 1 - Pick Kit	5144850
NAS1149D0363J	Washer	2 Ea (1 ea)	110-Packaging 1 - Pick Kit	5152662
NAS1149D0563J	Washer	8 Ea (4 ea)	110-Packaging 1 - Pick Kit	5156686
NAS1149DN832J	Washer	48 Ea (24 ea)	110-Packaging 1 - Pick Kit	513200
NAS1515H3	Washer	4 Ea (2 ea)	110-Packaging 1 - Pick Kit	FM131697-25

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
110-Packaging 1 - Pick Kit	A3235-020-935	2	80	0
	AN5-5A	2	120	0
	AN526C832R10	20	82	0
	AN526C832R14	12	98	0
	AN526C832R24	8	34	0
	D2228	4	10	0
	D2237	2	24	0
	D2464	6	559	0
	D3015-3	4	900	0
	D3538-1	4	17	0
	D3547-1	2	11	0
	D3550-1	2	2	0
	D3552-7	2	7	0
	D3554-7	4	6	0
	D3557-1	2	3	0
	D5127-1	4	9	0
	D5127-3	4	9	0
	MS20426AD4-5	4	1,539	0
	MS21042L08	44	2,219	0
	MS21042L3	4	4,196	0
	MS21042L5	2	755	0
	MS24694-S69	2	29	0
	MS27039-08-11	4	1,050	0
	MS27039-1-25	2	65	0
	NAS1149D0332J	2	3,083	0
	NAS1149D0363J	2	1,616	0
	NAS1149D0563J	8	1,808	0
	NAS1149DN832J	48	1,043	0
	NAS1515H3	4	261	0

Part Specifications

Specifications could not be found.

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Entered: _____ Date: _____



WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only ☐

Job: _____ Part No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐	DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Eng. (Non-AW) ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Engineering ☐ Water Jet ☐ Supplier ☐ Quality ☐			
Date : _____	Sequence #: _____	QTY Affected : _____		MRB (QS1042)	
Description Work Order Deviation		Disposition		Completed By	
				Lead hand / Supervisor	
				QC / QA Coordinator	
Root Cause Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Preservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐		FAULT CATEGORY ☐ Pressure/Forced ☐ Bending ☐ Crushing ☐ Cracks ☐ Crimp/Kink/Ripple/Wave/Twist ☐ Marks/Chatter ☐ Mislabeled ☐ Contamination ☐ Misaligned/off center ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Incomplete/Unclear Instructions ☐ Drill Holes ☐ Fit/Function ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain Direction ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set/Set-up ☐ Positioned Wrong ☐ Outside Tolerance ☐ Drawing ☐ Finish ☐ Part Lost/Missing ☐ Misread			
Other/Details:					